

USG
Gypsum
Solutions



**USG INDUSTRIAL GYPSUM
PRODUCT CATALOG**

USG 
IT'S YOUR WORLD. BUILD IT.®

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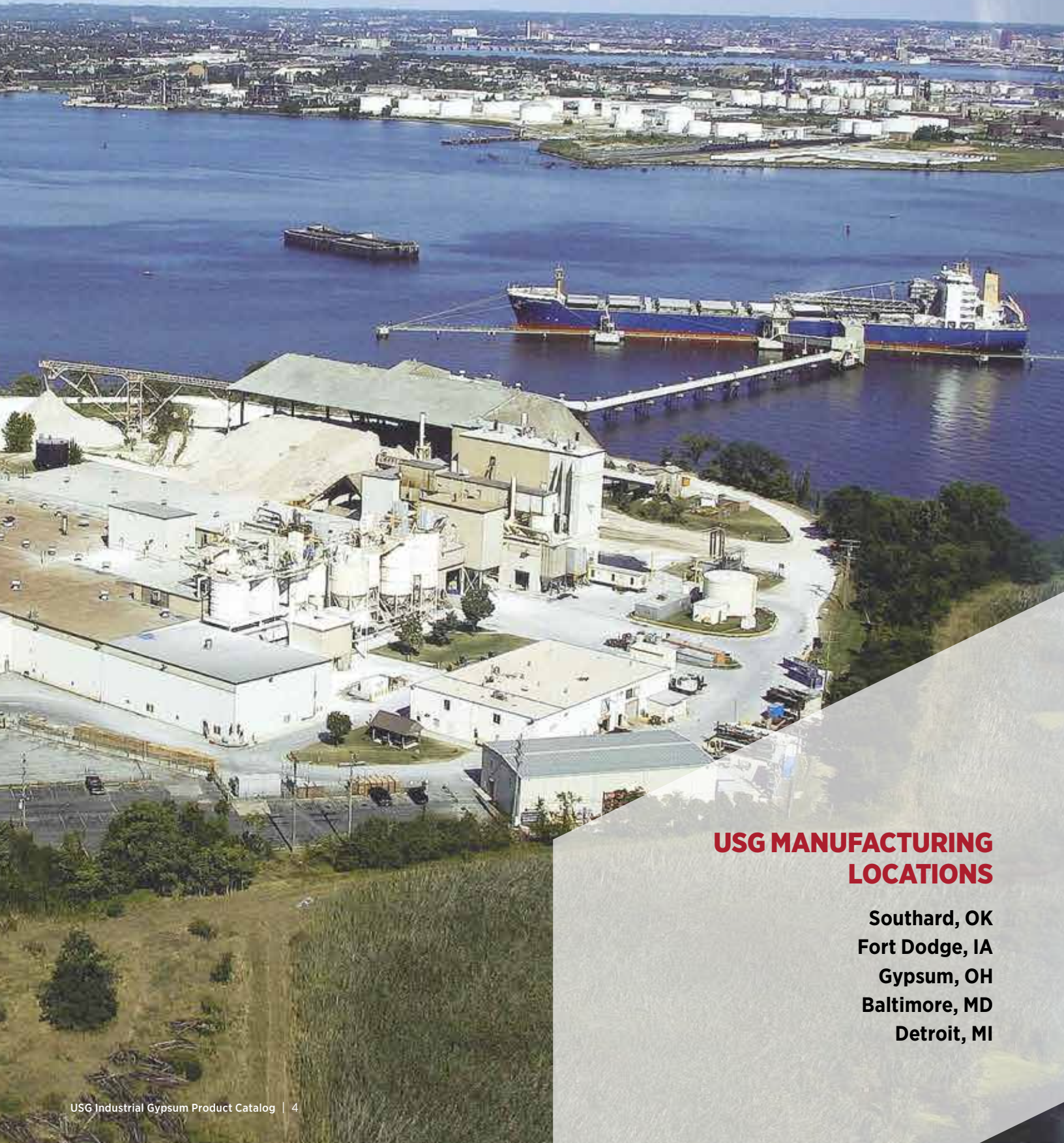
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USG INDUSTRIAL PRODUCTS — SOLID SOLUTIONS FOR UNIQUE MARKETS.



USG MANUFACTURING LOCATIONS

Southard, OK
Fort Dodge, IA
Gypsum, OH
Baltimore, MD
Detroit, MI

ARCHITECTURAL ORNAMENTATION



USG HYDROCAL® FGR 95 GYPSUM CEMENT

- High-strength gypsum cement specially formulated for use with glass fiber for fabricating glass-reinforced architectural details
- Exceptionally quick setting; accepts most coatings and finishes
- Low water requirements result in high-strength, high-density glass fiber-reinforced gypsum pieces
- Ideal for producing lightweight, thin-cast, fire-resistant architectural casts; offers superior fabrication flexibility
- Overcomes building fire code incompatibilities faced by many plastics – at roughly one-third the cost of filled polyesters
- Also available in Low Expansion (LE) formulation

ART & STATUARY



USG CASTING PLASTER

- High purity general purpose plaster
- For use in a wide variety of applications including architectural ornamentation and dental use
- The physical properties can be varied depending upon the desired end use
- Available in 20 Minute and Regular Set

USG NO. 1 CASTING PLASTER

- An excellent product for manufacturing figurines, plaques and lamp bases
- Produces a harder working surface with reduced paint absorption

USG SUPERFINE CASTING PLASTER

- A high-purity, general purpose plaster for use in a wide variety of applications
- The physical properties can be varied depending upon the desired end use
- Noncombustible
- With a coefficient of thermal conductivity (k) of 0.25 to 4.0 depending on density and additives, USG Superfine Casting Plaster can help to provide a high degree of fire resistance
- Is electrically nonconductive when dry; makes a good insulating medium

ART & STATUARY



USG CRAYON PLASTER

- Plaster designed for chalk production
- Very consistent white color allows for predictable and repeatable coloring
- High purity, low grit and relatively soft matrix provide for a premium chalk
- Set time controlled for optimum chalk production

USG HYDROCAL® WHITE GYPSUM CEMENT

- A good multi-purpose product with a higher degree of hardness and impact resistance than moulding plaster
- Designed for solid and hollow casting
- Ideal for giftware and lamp base applications
- Compatible with numerous color pigments

USG HYDRO-STONE® GYPSUM CEMENT

- An excellent product for manufacturing solid cast architectural, art novelty and statuary products
- Is extremely hard, has high compressive strength and high water absorption resistance while giving extremely fine detail duplication
- Also available in TB formulation

USG NO. 1 MOULDING PLASTER

- A high-purity, general purpose plaster for use in a wide variety of applications
- The physical properties can be varied depending upon the desired end use
- Noncombustible
- With a coefficient of thermal conductivity (k) of 0.25 to 4.0 depending on density and additives, USG No. 1 Moulding Plaster can help to provide a high degree of fire resistance
- Is electrically nonconductive when dry; makes a good insulating medium

USG WHITE MOULDING PLASTER

- A high purity general purpose plaster that can be used in a wide variety of applications including architectural ornamentation
- The physical properties can be varied depending upon the desired end use
- Use consistency can vary from a practical range of 45 lbs. water/100 lbs. of plaster to as high as 100 lbs. water/100 lbs. of plaster
- Noncombustible
- With a coefficient of thermal conductivity (k) of 0.25 to 4.0 depending on density and additives, USG White Moulding Plaster can help to provide a high degree of fire resistance
- Electrically nonconductive when dry; makes a good insulating medium

ART & STATUARY



USG TUF CAL™ PLASTER

- USG's premier product for producing large hollow castings
- High early strength and excellent chip resistance

USG TUFSTONE™ GYPSUM CEMENT

- Uniquely formulated with fibers to withstand three times the impact resistance of standard plaster materials
- Designed for solid casting; ideal for giftware applications
- Has excellent resilience and chip resistance
- Compatible with numerous color pigments

USG ULTIMATE DRYSTONE™ CASTING MEDIA

- A unique product that requires no oven drying – you can cast, paint, package and ship in one day
- Offers excellent duplication of fine detail, high compressive strength and a high density that provides a quality feel
- Ideal for solid cast pieces
- Formulated to increase chip resistance and is an excellent alternative to polyester resin

USG WHITE ART PLASTER

- Specially formulated interior casting plaster used to create hollow and solid novelty art castings such as statues and lamps
- Gives excellent detail and produces a harder working surface with reduced paint absorption

USG CKS STUCCO

- Economical plaster
- Highly reactive plaster with the set time "manufactured in" by careful calcination management
- Relatively fast set
- Available in bulk only

USG INDUSTRIAL MOULDING PLASTER

- A formulated plaster that is produced to a specific set and consistency range
- Developed to meet a need for a low cost, low strength, temporary binder
- No color specification
- Available in bulk only

CERAMICS



USG CERAMICAL® GYPSUM CEMENT

- Low consistency, smooth-wearing mold material for use in pressing clayware
- Low absorption
- Specified for use with RAM automatic clay-forming equipment

USG DURAMOLD® POTTERY PLASTER

- High wet strength for less breakage in process and extended mold life
- Used at a lower consistency than conventional pottery plasters
- Ideal for jigger mold manufacture

USG NO. 1 POTTERY PLASTER

- The best material available for sanitaryware and dinnerware casting
- Formulated for long life and reduced breakage which leads to stronger molds
- Available with or without thermal shock additive

USG PURITAN® POTTERY PLASTER

- The best material available for mechanical clay-forming machinery
- Stronger than USG No. 1 Pottery Plaster; ideal for jigger mold manufacture
- Available with or without thermal shock additive

DENTAL



USG BETA DENTAL SPECIAL

- For general laboratory use such as models and impressions where very fast set times are needed
- Set time can be altered with accelerators or retarders
- Water soluble – requires no organic solvents for cleanup

USG DENTAL PLASTER – IMPRESSION

- For use in oral impression work where very fast set times are needed
- Easy to use; set time can be altered with accelerators or retarders
- Water soluble – requires no organic solvents for cleanup

USG DENTAL PLASTER – LABORATORY

- For use in oral impression work where very fast set times are needed
- Easy to use; set time can be altered with accelerators or retarders
- Water soluble – requires no organic solvents for cleanup

USG DENTAL PLASTER – REGULAR

- Easy to use; offers many applications for dental stones
- Set time can be altered with accelerators or retarders
- Water soluble – requires no organic solvents for cleanup

USG HYDROCAL® 105 GYPSUM CEMENT

- For use in a wide variety of dental applications; can be used as a base for further formulation
- Set time can be altered with accelerators or retarders
- Colored yellow for identification

USG HYDROCAL® 106 GYPSUM CEMENT

- For use in a wide variety of dental applications; can be used as a base for further formulation
- Set time can be altered with accelerators or retarders
- White; its color may be altered by adding pigment

DENTAL



USG HYDROCAL® B-BASE™ GYPSUM CEMENT

- Easy to use; offers many applications for dental stones
- Set time can be altered with accelerators or retarders
- Water soluble – requires no organic solvents for cleanup
- Up to 6,000 psi compressive strength
- Low expansion - 0.42%

USG HYDROCAL® C-BASE™ GYPSUM CEMENT

- Easy to use; offers many applications for dental stones
- Set time can be altered with accelerators or retarders
- Water soluble – requires no organic solvents for cleanup
- Higher compressive strength than USG Hydrocal B-Base – up to 7,000 psi
- Low expansion - 0.35%

USG HYDROCAL® ECONOSTONE™ GYPSUM CEMENT

- Easy to use; offers many applications for dental stones
- Set time can be altered with accelerators or retarders
- Water soluble – requires no organic solvents for cleanup

USG HYDROCAL® X-21 GYPSUM CEMENT

- Easy to use; offers many applications for dental stones
- Can be used as a base for further formulation or stand-alone product
- Set time can be altered with accelerators or retarders
- Lowest expansion for a dental product - 0.10%
- Strongest dental product – 10,000 psi min. dry compressive strength

USG PROSTONE™ SM

- Significantly high strength; offers good workability and great reproduction detail
- Set time can be altered with accelerators or retarders
- Water soluble – requires no organic solvents for cleanup

FILLERS – CEMENT & PLASTICS



USG CAS-20®-4 ANHYDROUS CALCIUM SULFATE FILLER

- An extremely white, finely divided particulate filler manufactured from high-purity gypsum rock using controlled calcination and fine grinding
- Ideal for food packaging applications requiring a filler with high purity and food acid resistance
- Can be used as a partial replacement for titanium dioxide due to its high brightness
- Successful in a variety of thermoplastic, thermoset and plastisol systems
- Soft, low abrasion; improved UV resistance; excellent impact properties and good processibility
- Lower specific gravity than barium sulfate

USG GLASS BATCH GYPSUM

- Natural gypsum that has been closely managed for size gradation during production
- Optimally sized for low dusting additions to the glass melt
- Produced from high purity gypsum for superior results in achieving desired color and clarity in glass production

USG INDUSTRIAL FILLER NO. 1

- Developed for the specialty cement market
- An optimized, proprietary blend of anhydrous and dihydrate calcium sulfate
- Provides a controlled set time, improved green strength and dimensional stability

USG LP NO. 2 DIHYDRATE GYPSUM FILLER

- A dihydrous calcium sulfate used as a filler in specialty cements, grouts and mortars
- Can also provide fire retardancy in room temperature curable systems

USG SNOW WHITE® ANHYDROUS CALCIUM SULFATE FILLER

- Made by high temperature calcinations of select, high purity gypsum that is ground and air separated into a bright, white powder
- Used in a variety of polymeric and cementitious systems
- Offers low abrasion to processing equipment, is resistant to weak acids and has a lower specific gravity than barium sulfate
- Contributes to desired expansion, green strength and controllable set in specialty cement applications

USG TERRA ALBA NO. 1 CALCIUM SULFATE DIHYDRATE FILLER

- A fine grind, dihydrate calcium sulfate for use in a wide variety of applications
- A flame-retarding filler, when processed at room temperature
- Offers low abrasion to processing equipment

OIL & GAS – CEMENTING & ADDITIVES



USG OIL WELL CEMENT W-60 & W-120

- Offers quick set, positive expansion and high strength, but easily drillable
- Provides unique flow characteristics and setting properties when added to Portland cement-based down-hole cementing formulas
- Setting time can be adjusted in the field
- Low permeability to inhibit intrusion of well fluids

ORTHO



USG HYDROCAL® ORTHO GYPSUM CEMENT – WHITE ORTHO

- A hard and dense base used in orthopedic bandage applications
- Easy to use and water soluble – there is no need for organic solvents for cleanup
- Physical properties vary depending on the end use
- Set time can be altered using accelerators or retarders

ROAD REPAIR



USG DURACAL® CEMENT

- Specially formulated above grade concrete patching material
- Sets in 20 to 35 minutes – and is strong enough to handle normal traffic one hour after set
- Ideal for bridge deck repairs
- Can be applied in a wide range of temperatures
- Stands up to freeze-thaw cycles, salt application and heavy traffic
- NTPEP-tested
- Also available in AG and Fast Set formulations

TOOLING & PROTOTYPING



USG HYDROCAL® B-11® GYPSUM CEMENT

- High strength gray gypsum cements that offer extreme accuracy
- Specifically designed for making die-sinking patterns by the splashcast technique and original loft template models
- High degree of plasticity and gradual setting action
- Water soluble – there is no need for organic solvents for cleanup

USG HYDROPERM™ METAL CASTING PLASTER

- Specially formulated product that incorporates an air-entraining agent to provide permeability while maintaining excellent detail to castings
- Ideal for producing permeable plaster molds for the precision casting of low temperature melt (2642 °F (1450 °C)) metals, non-ferrous metals such as aluminum, and alloys

TOOLING & PROTOTYPING



USG HYDROPERM™ LEM METAL CASTING PLASTER

- Ideal for producing permeable plaster molds for the precision casting of low temperature melt (2642 °F (1450 °C)) metals, non-ferrous metals such as aluminum, and alloys
- Incorporates an air-entraining agent to provide permeability while maintaining excellent detail to castings
- Low energy mixing, specially formulated product

USG ULTRACAL® 30 GYPSUM CEMENT

- Ideal for splash-casting molds and models for phenolic, polyester and epoxy resins
- Provides low expansion properties, gradual set and a long period of plasticity
- Recommended when extreme accuracy and greater surface hardness are required
- Water soluble – there is no need for organic solvents for cleanup

ADDITIVES



USG offers a variety of additives and retarders specifically formulated to work with our Industrial Gypsum products. Contact USG for further information.



USG COMMODITY CODES

PRODUCT ORDERING

Many of the products mentioned in this catalog are available in various ordering options. Find product sizes, pallet quantities and commodity codes on the following pages.

ARCHITECTURAL ORNAMENTATION

Product	Available In	Commodity Code	Quantity Per Pallet
USG Hydrocal® FGR 95 Gypsum Cement	50 lb. bag	103080	64 or 80
USG Hydrocal® FGR 95 LE Gypsum Cement	50 lb. bag	100665	64 or 80
USG Hydrocal® FGR 95 LE Gypsum Cement	3,000 lb. bag	100701	1

ART & STATUARY

Product	Available In	Commodity Code	Quantity Per Pallet
USG Casting Plaster - 20 Minute	50 lb. bag	101040	64 or 80
USG Casting Plaster - 20 Minute	2,000 lb. bag	101211	1
USG Casting Plaster - Regular Set	50 lb. bag	101052	64 or 80
USG No. 1 Casting Plaster	50 lb. bag	101140	64 or 80
USG Superfine Casting Plaster	50 lb. bag	108010	64 or 80
USG Crayon Plaster	50 lb. bag	101640	64 or 80
USG Hydrocal® White Gypsum Cement	50 lb. bag	103740	64 or 80
USG Hydrocal® White Gypsum Cement	2,000 lb. bag	103751	1
USG Hydro-Stone® Gypsum Cement - TB	50 lb. bag	105770	64 or 80
USG Hydro-Stone® Gypsum Cement - TB	2,500 lb. bag	105894	1
USG Hydro-Stone® Gypsum Cement	50 lb. bag	105540	64 or 80
USG No. 1 Moulding Plaster	50 lb. bag	106640	64 or 80
USG No. 1 Moulding Plaster	2,500 lb. bag	106654	1
USG No. 1 Moulding Plaster	Bulk	106651	
USG No. 1 Moulding Plaster - 18-23 Minute Set	50 lb. bag	101072	64 or 80
USG White Moulding Plaster	50 lb. bag	106610	56
USG White Moulding Plaster	100 lb. bag	106600	30 or 40
USG White Moulding Plaster	2,500 lb. bag	106585	1
USG White Moulding Plaster	Bulk	106580	
USG Tuf Cal™ Plaster	50 lb. bag	106095	64 or 80
USG Tufstone™ Gypsum Cement	50 lb. bag	105541	64 or 80
USG Ultimate Drystone™ Casting Media	50 lb. bag	105598	64 or 80
USG White Art Plaster	50 lb. bag	100510	64 or 80
USG CKS Stucco	50 lb. bag	108063	80
USG CKS Stucco	2,500 lb. bag	108067	1
USG CKS Stucco	Bulk	108064	
USG Industrial Moulding Plaster	Bulk	101069	

CERAMICS

Product	Available In	Commodity Code	Quantity Per Pallet
USG Ceramical® Gypsum Cement	50 lb. bag	101290	64 or 80
USG Duramold® Pottery Plaster	50 lb. bag	106703	64 or 80
USG Duramold® Pottery Plaster	2,500 lb. bag	106715	1
USG Duramold® Pottery Plaster	Bulk	106708	
USG No. 1 Pottery Plaster	50 lb. bag	106690	64 or 80
USG No. 1 Pottery Plaster	100 lb. bag	106700	35 or 40
USG No. 1 Pottery Plaster	2,500 lb. bag	106701	1
USG Puritan® Pottery Plaster	50 lb. bag	107290	64 or 80
USG Puritan® Pottery Plaster	2,000 lb. bag	107315	1
USG Puritan® Pottery Plaster	2,500 lb. bag	106575	1
USG Puritan® Thermoshock Pottery Plaster, Standard Set Time	50 lb. bag	107375	80

DENTAL

Product	Available In	Commodity Code	Quantity Per Pallet
USG Beta Dental Special	2,500 lb. bag	102045	1
USG Dental Plaster - Impression	50 lb. bag	101740	64 or 80
USG Dental Plaster - Laboratory	50 lb. bag	101990	64 or 80
USG Dental Plaster - Regular	50 lb. bag	101890	64 or 80
USG Hydrocal® 105 Gypsum Cement	50 lb. bag	103950	64 or 80
USG Hydrocal® 106 Gypsum Cement	50 lb. bag	104160	64 or 80
USG Hydrocal® 106 Gypsum Cement	3,000 lb. bag	104102	1
USG Hydrocal® 106 Gypsum Cement, Beehive Gold	50 lb. bag	101454	64 or 80
USG Hydrocal® B-Base™ Gypsum Cement	50 lb. bag	102980	64 or 80
USG Hydrocal® B-Base™ Gypsum Cement	100 lb. bag	103000	35 or 40
USG Hydrocal® B-Base™ Gypsum Cement	3,000 lb. bag	103321	1
USG Hydrocal® B-Base™ Gypsum Cement	Bulk	103290	
USG Hydrocal® B-Base™ Gypsum Cement, 3-5 Minute Set	100 lb. bag	103281	35 or 40
USG Hydrocal® B-Base™ Gypsum Cement - Special	100 lb. bag	103320	35 or 40
USG Hydrocal® B-Base™ Gypsum Cement - Special	3,000 lb. bag	103315	1
USG Hydrocal® C-Base™ Gypsum Cement	50 lb. bag	102800	64 or 80
USG Hydrocal® C-Base™ Gypsum Cement	100 lb. bag	103050	35 or 40
USG Hydrocal® C-Base™ Gypsum Cement	2,000 lb. bag	103072	1
USG Hydrocal® C-Base™ Gypsum Cement	3,000 lb. bag	103057	1
USG Hydrocal® C-Base™ Gypsum Cement	Bulk	103056	
USG Hydrocal® C-Base™ Gypsum Cement, Yellow	50 lb. bag	103040	80
USG Hydrocal® Econostone™ Gypsum Cement	50 lb. bag	100725	64 or 80
USG Hydrocal® Econostone™ Gypsum Cement	2,000 lb. bag	103048	1
USG Hydrocal® Econostone™ Gypsum Cement	3,000 lb. bag	103047	1
USG Hydrocal® X-21 Gypsum Cement	50 lb. bag	104176	64 or 80
USG Hydrocal® X-21 Gypsum Cement	2,000 lb. bag	104174	1
USG Hydrocal® X-21 Gypsum Cement	3,000 lb. bag	104175	1
USG Hydrocal® X-21 Gypsum Cement, Rose, 9-12 Minute Set Time	50 lb. bag	104164	64 or 80
USG Prostone™ Premix Dental Base Accelerator	150 lb. drum	103045	1
USG Prostone™ SM	50 lb. bag	103071	80 or 64

CEMENT & PLASTICS

FILLERS

Products	Available In	Commodity Code	Quantity Per Pallet
USG CAS-20®-4 Anhydrous Calcium Sulfate Filler	50 lb. bag	84230	40 or 60
USG CAS-20®-4 Anhydrous Calcium Sulfate Filler	1,000 lb. bag	84233	2
USG CAS-20®-4 Anhydrous Calcium Sulfate Filler*	2,000 lb. bag	84231	1
USG Glass Batch Gypsum	3,000 lb. bag	85515	1
USG Glass Batch Gypsum	Bulk	85700	
USG Industrial Filler No. 1	50 lb. bag	88115	40 or 60
USG Industrial Filler No. 1	2,500 lb. bag	88120	1
USG Industrial Filler No. 1	3,000 lb. bag	88118	1
USG Industrial Filler No. 1	Bulk	88119	
USG LP No. 2 Dihydrate Gypsum Filler	50 lb. bag	88140	40 or 60
USG LP No. 2 Dihydrate Gypsum Filler	3,000 lb. bag	88142	1
USG Snow White® Anhydrous Calcium Sulfate Filler	50 lb. bag	87000	40 or 60
USG Snow White® Anhydrous Calcium Sulfate Filler	2,000 lb. bag	87115	1
USG Snow White® Anhydrous Calcium Sulfate Filler	Bulk	87210	
USG Terra Alba No. 1 Calcium Sulfate Dihydrate Filler	50 lb. bag	88100	40 or 60
USG Terra Alba No. 1 Calcium Sulfate Dihydrate Filler	2,000 lb. bag	88108	1
USG Terra Alba No. 1 Calcium Sulfate Dihydrate Filler	Bulk	88110	

OIL & GAS - CEMENTING & ADDITIVES

Product	Available In	Commodity Code	Quantity Per Pallet
USG Oil Well Cement W-60	50 lb. bag	100951	64 or 80
USG Oil Well Cement W-60	3,000 lb. bag	100955	1
USG Oil Well Cement W-60	Bulk	100870	
USG Oil Well Cement W-120	50 lb. bag	100620	64 or 80

ORTHO

Product	Available In	Commodity Code	Quantity Per Pallet
USG Hydrocal® Ortho Gypsum Cement - White Ortho	50 lb. bag	100068	64 or 80

ROAD REPAIR

Product	Available In	Commodity Code	Quantity Per Pallet
USG Duracal® Cement	50 lb. bag	102150	64 or 80
USG Duracal® Cement	Bulk	102170	
USG Duracal® Cement - AG	50 lb. bag	102160	64 or 80
USG Duracal® Cement - Fast Set	50 lb. bag	102146	64 or 80

TOOLING & PROTOTYPING

Product	Available In	Commodity Code	Quantity Per Pallet
USG Hydrocal® B-11® Gypsum Cement	50 lb. bag	102990	64 or 80
USG Hydroperm™ Metal Casting Plaster	50 lb. bag	105390	64 or 80
USG Hydroperm™ Metal Casting Plaster	3,000 lb. bag	105402	1
USG Hydroperm™ LEM Metal Casting Plaster	50 lb. bag	105380	64 or 80
USG Hydroperm™ LEM Metal Casting Plaster	2,000 lb. bag	105406	1
USG Ultracal® 30 Gypsum Cement	50 lb. bag	108140	64 or 80
USG Ultracal® 30 Gypsum Cement	3,000 lb. bag	108145	1

ADDITIVES

Product	Available In	Commodity Code	Quantity Per Pallet
USG Levelrock™ No-Go™ Hydration Inhibitor	1 gal. pail	101505	1
USG Set Control Additive for Gypsum Plaster and Cement	100 lb. bag	102250	20 or 80
USG Set Control Additive for Gypsum Plaster and Cement, CSA	200 lb. drum	100120	1
USG Set Control Additive for Gypsum Plaster and Cement, Dental Accelerator	6 gal. pail	100124	1
USG Set Control Additive for Gypsum Plaster and Cement, Potassium Sulfate	50 lb. pail	100127	1
USG Set Control Additive for Gypsum Plaster and Cement, Potassium Sulfate	300 lb. drum	100126	1
USG Set Control Additive for Gypsum Plaster and Cement, Sodate Formula	6 gal. pail	107790	1
USG Set Control Additive for Gypsum Plaster and Cement, Sodate Formula	50 lb. bag	107805	80
High Efficiency Retarder	50 lb. bag	101500	1

CONTACT INFORMATION

United States Gypsum Company
550 West Adams Street
Chicago, IL 60661

PRODUCT INFORMATION

See usg.com for the most up-to-date product information.

CUSTOMER SERVICE

800 621-9523

TECHNICAL SERVICE

800 USG.4YOU (874-4968)

WEBSITES

usg.com

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SAFETY FIRST!

Follow good safety/industrial hygiene practices during installation. Wear appropriate personal protective equipment. Read applicable SDSs and literature before specification and installation.

IG5146-USA-ENG/10-21

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